

# MAK METAMOL T

## Description

Mak Metamol T oils possess easy washability which facilitates their removal from the finished surfaces before further processing.

## Application

This oil is used as metal forming lubricant such as Car / Cab body drawing operation. M/s. Telco, Pune, approves METAMOL T 220 for their cab body drawing operation

## Benefits

- These oils have mild EP, tackiness and anti-wear additives imparting excellent load carrying ability as encountered in metal forming application
- These oils reduces oil consumption and provides both improved surface finish & increased die life

## Performance Level

- Proprietary grade

## Technical Specifications

Characteristics	ASTM	MAK METAMOLT	
		68	220
Appearance	--	Bright & clear fluid	Bright & clear fluid
Density at 29.5°C	D1298	0.886	0.898
Viscosity Index	D2270	98	94
K.V at 40°C, cSt	D445	68.2	220.1
Pour Point, °C	D97	-9	-6
Flash Point, (COC), °C	D92	228	246

All the mentioned values are typical which may vary from batch to batch.

## Storage and Handling

- Indoor Storage is always preferable
- Barrels should be kept horizontally with bunk position at 3 O'clock 9 O'clock position
- Barrels should be kept away from dusty or heated areas.
- During handling any contact with dust must be avoided.

## Health and Safety

These oils are not hazardous under normal conditions of use. For further guidance appropriate Material Safety Data Sheet (MSDS) may be referred.

## Advice

For any further advice on applications or otherwise, please contact the nearest Bharat Petroleum territory office or Technical Services department at the address given below.

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